

Date: Wednesday, 26/11/2008 12:46:13 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEB
Job Number	: 43756		
Estimate Number	: 11604		
P.O. Number	:	Part Number	: D29263
This Issue	: 26/11/2008 S.O. No. :	Drawing Number	: D2926 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SKIDTUBES	Drawing Revision	: A
Previous Run	: 43375	Material	:
Written By	:	Due Date	: 10/12/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08.11.26</u>		
Comment	: Est. B05.05.25 Added drill Jig to step 3; 98.44" was 89.44" KJJ/J LM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D25003100	Ext'n -I' Beam Web 4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Ext'n -I' Beam Web 4"
 Cut D2500-3 to length: 98.44" *from 08-12-11* (1)
 Batch: *140196*

2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1

Drill pilot holes and open to size using drill Jig DT8777 as per Dwg D2926

Deburr

BE
Pmc 08-12-11 (1)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 Acid etch and Alodine as per QSI 005 4.1

DP
Pmc 08-12-12

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BE 08-12-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: WEB

Job Number: 43756

Part Number: D29263

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LC

mf 08-12-11

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 AJ

Job Completion



mf 08-12-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

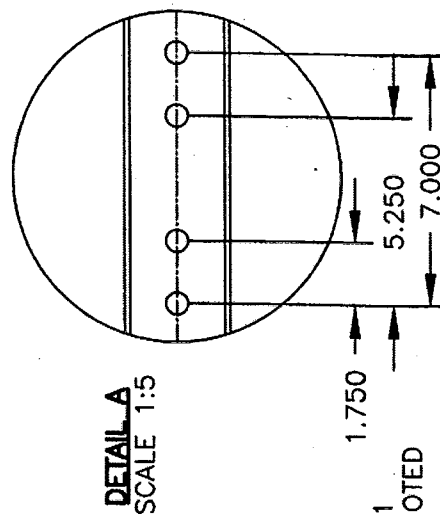
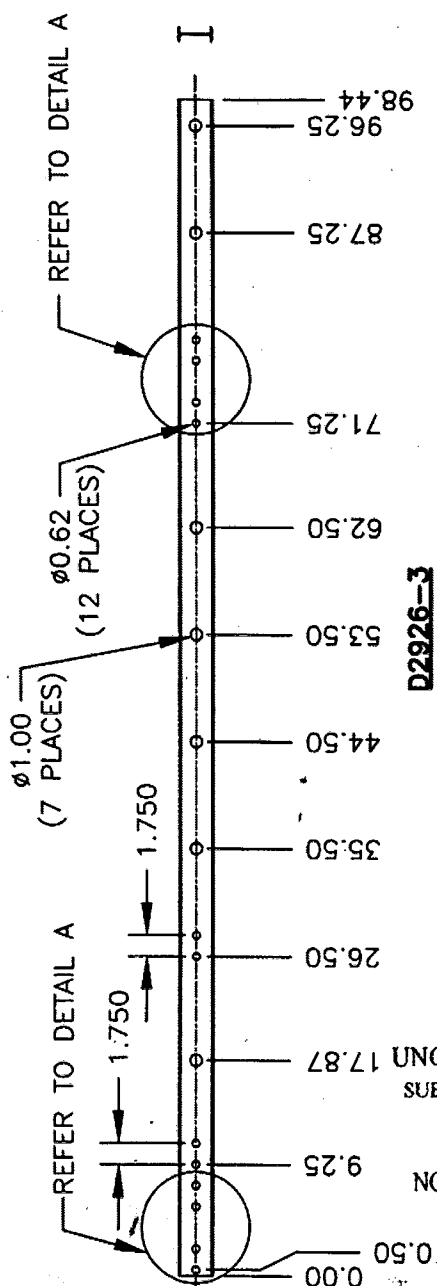
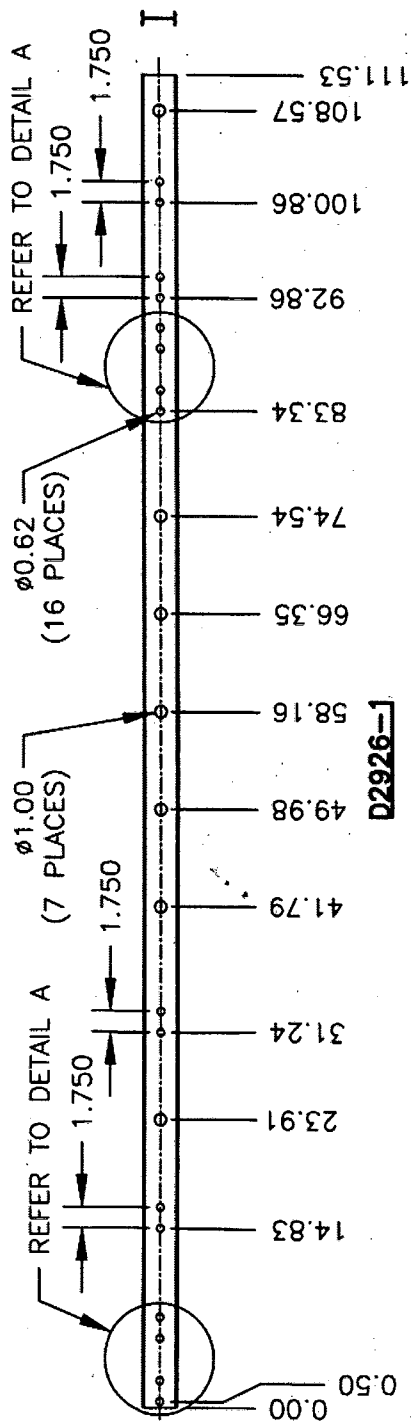
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2926	REV. A SHEET 1 OF 1
DATE 04.06.22		TITLE WEB	SCALE 1:15
A	04.06.22	NEW ISSUE	



RELEASED
04-06-25

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43756

GENERAL NOTES:

- GENERAL NOTES:
- 1) MAKE FROM D2500-3 EXTRUSION
 - 2) ALL HOLES ON CENTERLINE
 - 3) FINISH: CHEMICAL CONVERSION COAT
 - 4) TOLERANCES ARE PER DART QSI C
 - 5) ALL DIMENSIONS ARE IN INCHES

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